

Marks	Designations	Informations
1	Headlight	(see 80B, Headlights, Front lighting: List and location of components)
2	Bulb seal cover	
3	Daytime running light	(see 80B, Headlights, Front lighting: List and location of components)
4	Front fog light	
5	Front fog light bulb	(see 80B, Headlights, Front lighting: List and location of components)
6	Bulb seal cover	
7	Main beam headlight bulb	(see 80B, Headlights, Front lighting: List and location of components)
8	Bulb seal cover	
9	Dipped beam headlight bulb	(see 80B, Headlights, Front lighting: List and location of components)
10	Bulb cover	
11	Cover seal	
12	Side indicator bulb holder	(see 80B, Headlights, Front lighting: List and location of components)
13	Side light bulb	(see 80B, Headlights, Front lighting: List and location of components)

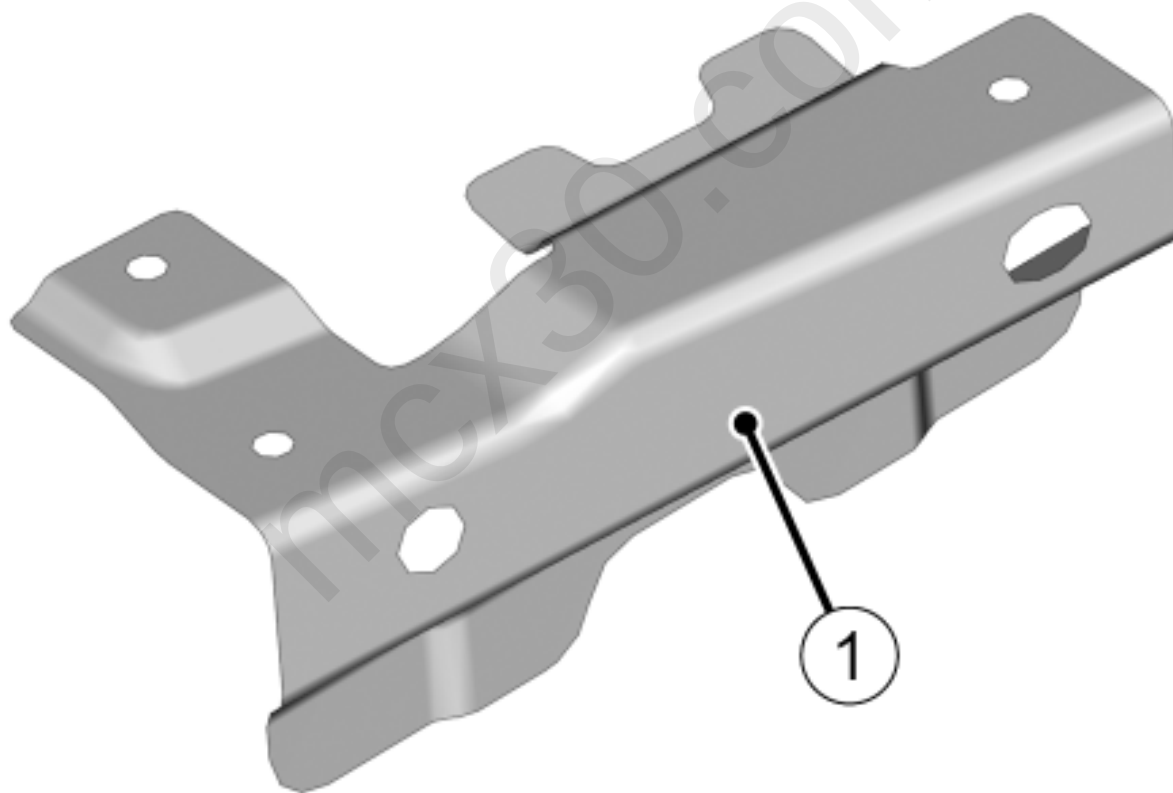
FRONT WING REAR MOUNTING SUPPORT: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



156581

No.	Description	Type	Thickness (mm)
(1)	Front wing rear mounting support	Mild steel	1.2

2. IN THE EVENT OF REPLACEMENT

There is only one way of replacing this part:

complete replacement.



CAUTION

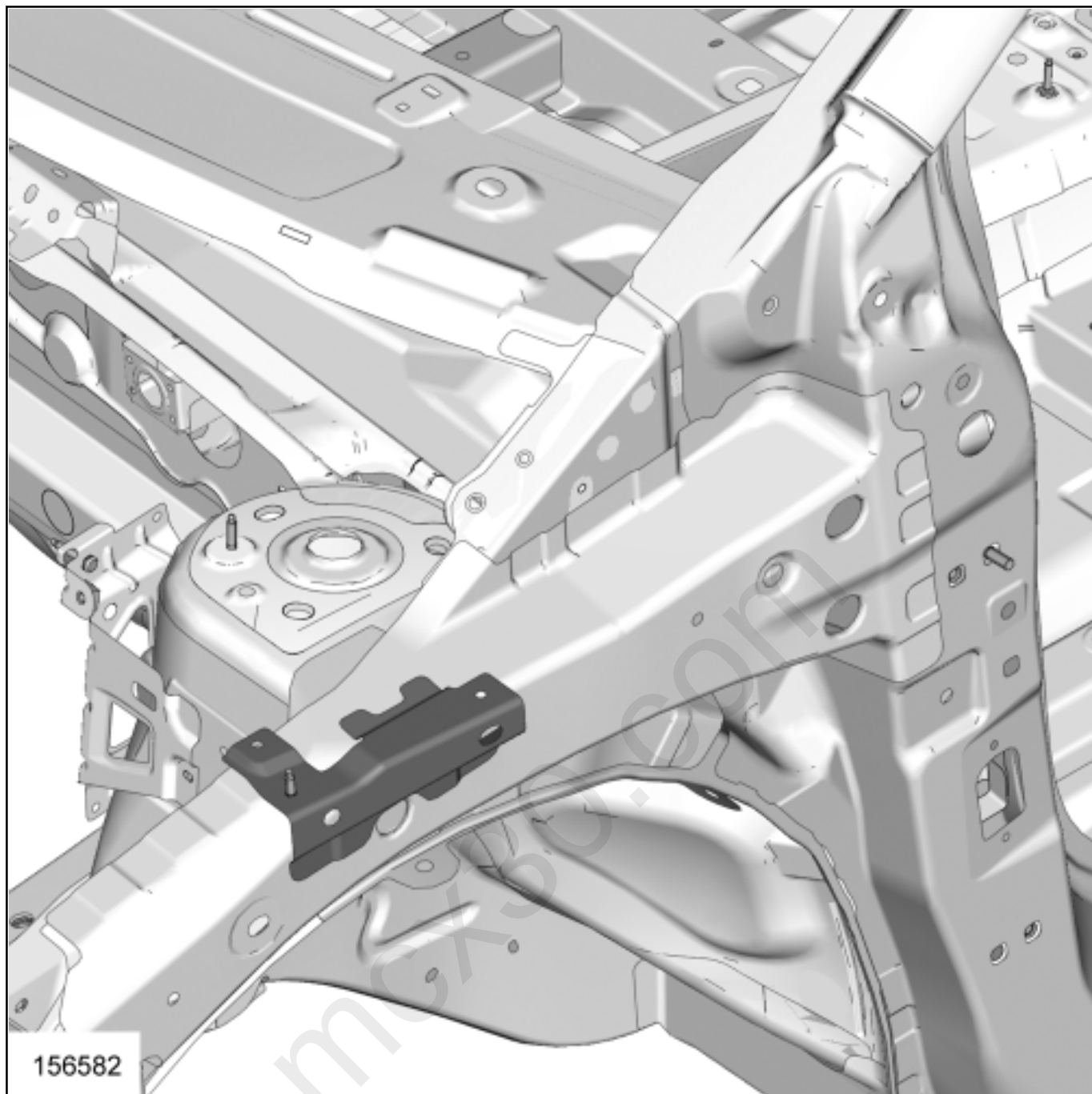
To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).

Locate the earths located near to the weld area [Earths on body: List and location of components](#) .

1- COMPLETE REPLACEMENT

1)PART IN POSITION



2)SPECIAL NOTES ON MATING



CAUTION

If the mating faces of the parts to be welded are not accessible, use a GMAW plug weld in place of the original electrical resistance weld [Connections by arc welding under shielding gas: Description](#) (MR 400, 40C, Gas metal arc welded connections (GMAW)).